



Installation, Operation & Service Manual

PPL Bag Filter Housings

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Read all instructions before installation or operation of equipment. Failure to comply with these instructions could result in bodily injury or property damage.

IMPORTANT: Before installing the bag filter housing, check that the piping system's operating conditions do not exceed their maximum pressure and temperature rating limit of the filter. Also, make certain that the product—which will be flowing through the filter housing—is chemically compatible with the materials used for the filter housing including the O-rings and the filter bag media.



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Introduction

Eaton Filter Bag housings are intended to be installed in pipeline systems to remove unwanted solids from fluids. All Eaton filter systems are designed to withstand rated pressures and are manufactured under an authorized ISO 9001:2015 program. Single bag housings should be installed only in systems where the flow can be interrupted in order to change the filter bags. Duplexed housings allow the bag to be changed without shutting down the flow.

For additional information regarding Eaton Bag Filter Housings, visit our website at:

www.monarchindustrial.com.au

www.monarchasiapacific.com.au

Receiving

Inspect the housing after unpacking for damage that might have occurred during transit. Report any damage to the carrier and vendor immediately. Remove instructions and all temporary packaging materials.

Filter Housing Installation

Remove the plastic protective caps from the flanges and/or threads. Position the filter so that the fluid enters the inlet connection. The bag filter must be bolted to the floor to insure proper piping installation. An integral flange on the base of the bag filter will accept $\frac{3}{4}$ " studs.

WARNING: Metal piping systems should include a minimum of 20" of plastic pipe upstream and downstream on the bag filter housing.

For installation in metal piping systems, it is recommended that a bag filter with flanged connections be used.

Connect inlet and outlet piping, along with any gauges, valves, or vents, using industry standards. See plastic threaded and flanged connection information below. It is recommended that a 2" drain valve be installed on the unused bottom 2" NPT port.

The vent fitting must be installed on the top of the unit. **Do not forget the O-ring.** A $\frac{3}{2}$ " ID tube should be attached over the barb and secured with a hose clamp on the vent fitting. This hose will be used to direct the flow from the fitting. The top of the vent fitting is normally plugged. This plug can be removed and replaced with a pressure gauge that measures the inlet pressure to the bag filter. It is recommended that a gauge guard be installed between the filter vent and the gauge.

Threaded Connections

Threaded end connections are manufactured to ASTM specifications D2464-88, F437-88 and ANSI B2.1. Wrap threads of pipe with Teflon tape of 3 to $3\frac{1}{2}$ mil thickness.

Threaded Connections ...

The tape should be wrapped in a clockwise direction starting at the first or second full thread. Overlap each wrap by $\frac{1}{2}$ the width of the tape. The wrap should be applied with sufficient tension to allow the threads of a single wrapped area to show through without cutting the tape. The wrap should continue for the full effective length of the thread. Pipe sizes 2" and greater will not benefit with more than a second wrap, due to the greater thread depth.

To provide a leak proof joint, the pipe should be threaded into the end connection "hand tight", using a strap wrench only (never use a stillson type wrench). Tighten the joint an additional $\frac{1}{2}$ to $1\frac{1}{2}$ turns past hand tight. Tightening beyond this point may induce excessive stress that could cause failure.

Flanged Connections

Flange bolts should be tight enough to slightly compress the gasket and make a good seal without distorting or putting excessive stress on the flanges. Suitable washers should be used between the bolt head and flange, and the nut and flange. Nuts and $\frac{5}{8}$ " diameter bolts should be metal, well lubricated and used with soft rubber gaskets. Bolts should be tightened in an alternating sequence to a final torque of 15-25 foot pounds.

Filter Bag Installation

Filter housings are not delivered with the filter bags installed.

They must be installed as follows:

1. Open the cover.
2. Remove the bag hold down ring.
3. If you are opening the housing for the first time, remove restrainer basket and clean the inside of the housing to remove any shipping dust or packing debris.
4. Inspect all O-rings and lubricate with compatible lubricant.
5. Place the restrainer basket (if not already installed) into the filter housing.
6. Insert the filter bag* into the restrainer basket after first removing the label from the bag.

* Consider ordering SENTINEL[®] welded filter bags, SENTINEL Filter Bags fit securely into place, providing the perfect seal.

Filter Bag Installation ...

Be certain that the filter bag is pushed to the bottom of the basket and that the collar of the filter bag is pushed onto the rim of the restrainer basket. The bag hold down ring should then be placed into the housing on top of the filter bag collar.

Before closing the cover, ensure that the sealing surfaces along with the cover O-ring are clean and damage free.

Start-Up

WARNING: The piping system should be purged of air before full pressure is applied.

1. Close the valve on the outlet of the bag filter.
2. Open the vent located on the top of the bag filter.
3. Slowly and partially open the valve on the inlet of the bag filter.
4. Carefully vent all the air from the bag filter. Close the vent when liquid begins to discharge.
5. Fully open the inlet valve.
6. Fully open the outlet valve.

The system is now ready for operation.

Shut Down/Filter Bag Changing

Never disassemble the bag filter while there is fluid in it. Drain all process fluid before removing the cover.

1. Close the inlet valve.
2. Close the outlet valve.
3. Open the drain on the bag filter.
4. Slowly open vent to fully drain the bag filter.
5. Remove bag filter cover.
6. Remove bag retainer and filter bag.
7. Install new bag and replace retainer and cover.
8. Repeat steps 3 to 6 under Start-Up above.

Attention should always be given to the O-rings and sealing surfaces, ensuring that they are clean and undamaged.

Shut Down/Filter Bag Changing ...

Damaged O-rings should be replaced. Eaton recommends that O-rings be replaced each time the pressurized housing is opened. Reused O-rings may result in a faulty seal. Leaks from damaged O-rings or gaskets in no way indicate defects in the system.

Maintenance

The filter housing does not require any special maintenance other than cleaning with normal use. All parts should be regularly checked for damage. Install a new filter bag at every product-change or if the bag becomes blinded. Differential pressure (the difference in pressure before and after the filter) will reveal if blinding has occurred. Eaton recommends changing the filter bag at a differential pressure of 20 psi; higher levels cause inefficient operation of the filter system and may force particulate through the filter bag material and contaminate the downstream liquid.

Specifications

Maximum Working Pressure	150 psi at 70°F
Maximum Working Temperature	240°F Body Only
Maximum Flow	100 GPM Without Bag
Shipping Weight Single Length	48 Pounds
Shipping Weight Double Length	82 Pounds
Solids Collection Capacity	25 Pounds
Inlet/Outlet/Drain	2" NPT or 150# ANSI Flanged
Vent	3/8" Male Tube Fitting
Single Length Filter Bag	7" x 16"
Double Length Filter Bag	7" x 32"
Seals	Viton

Operating Temperature/Pressure

